Title: GREEN CASTING METHOD AND APPARATUS

Inventor: Warren G. Williamson Atty. Ref. No.: 0315-000508

Charles H. Blair (248 641-1600)

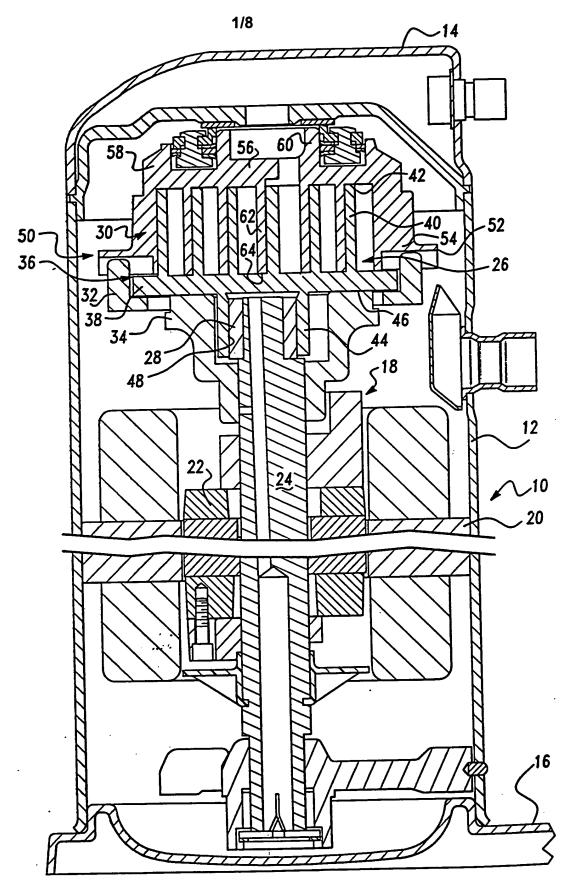
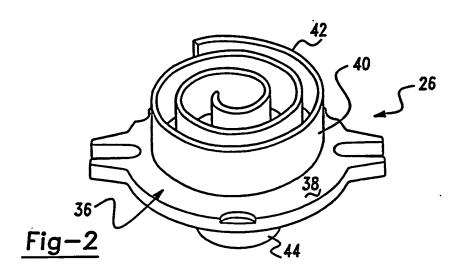
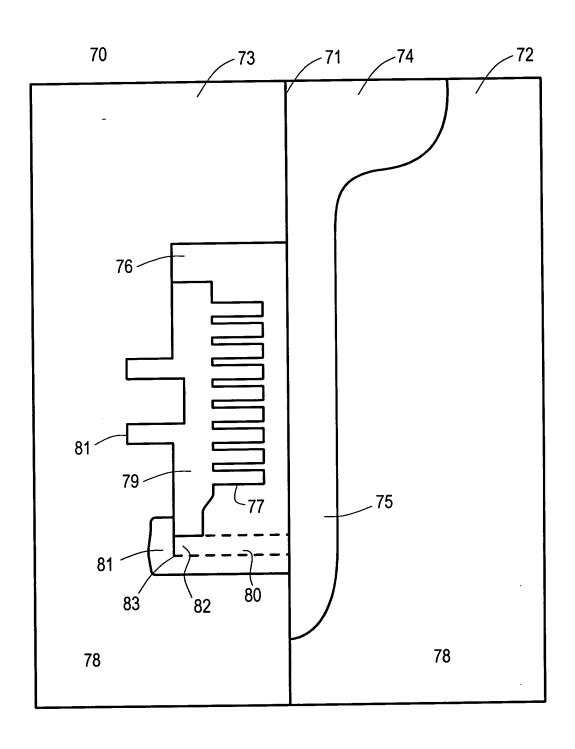


Fig-1

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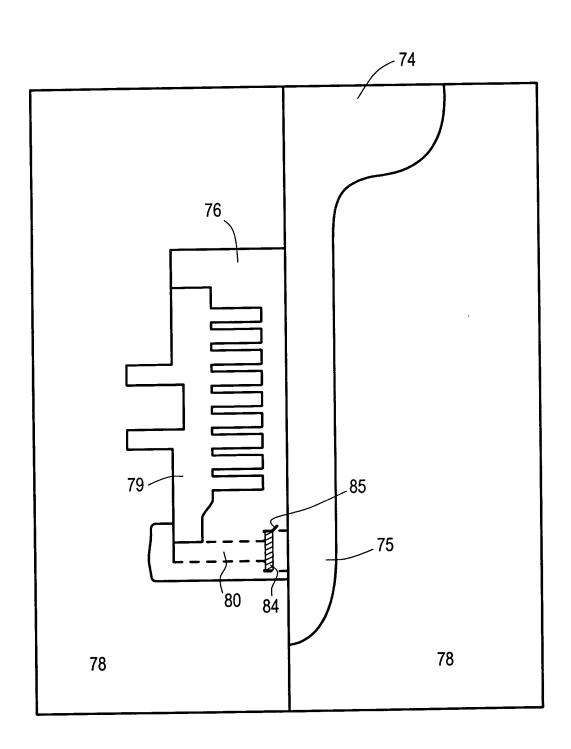


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<u>FIG. - 3</u>

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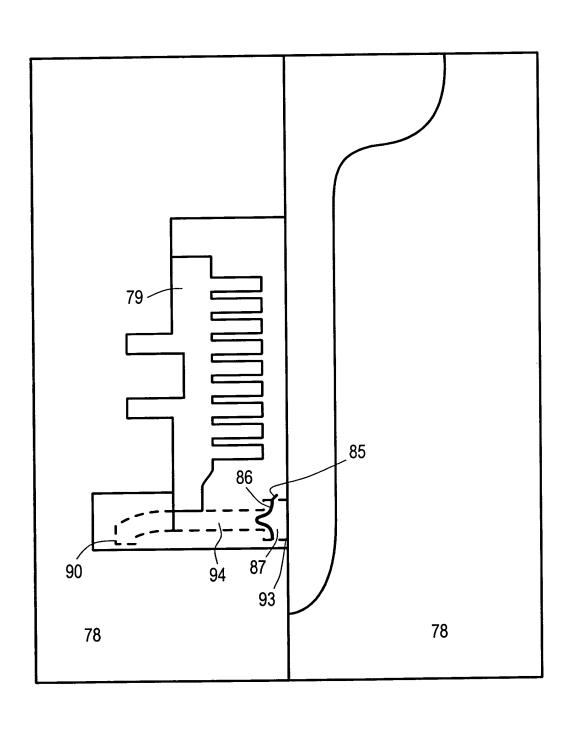


<u>FIG. - 4</u>

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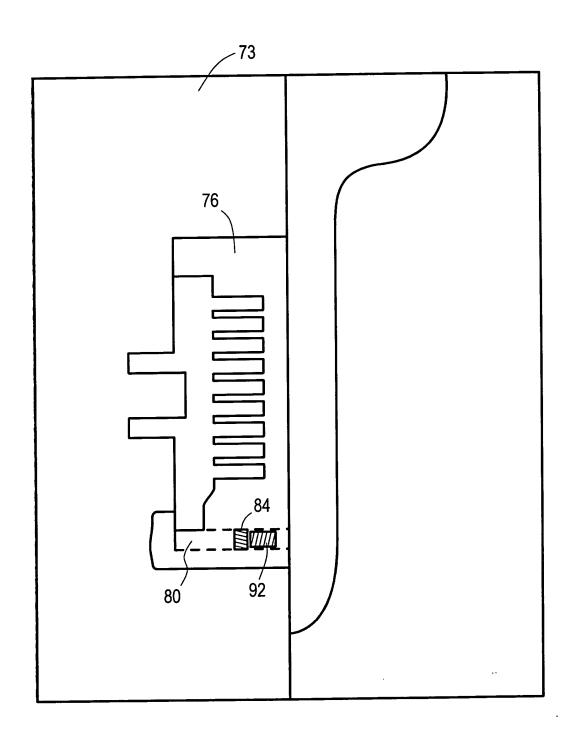
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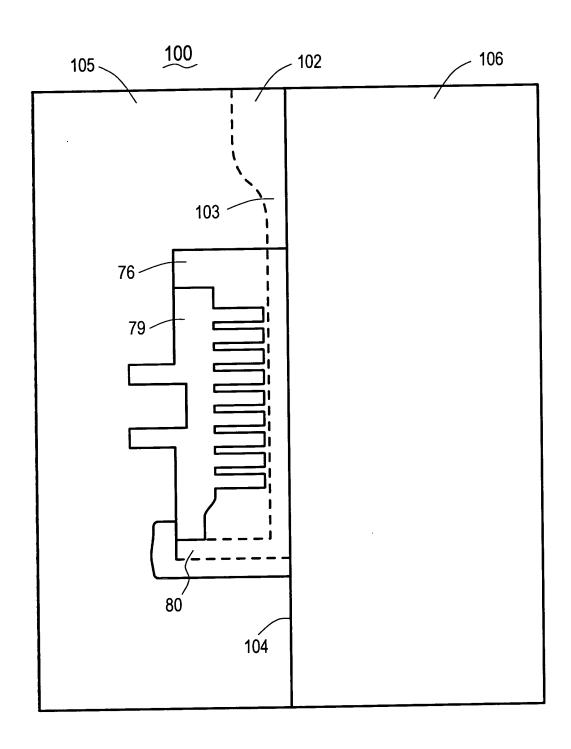
<u>FIG. - 5</u>

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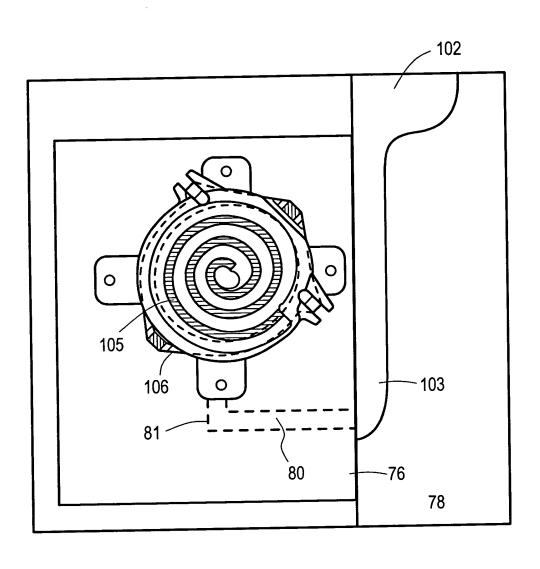
<u>FIG. - 6</u>

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<u>FIG. - 7</u>

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<u>FIG. - 8</u>